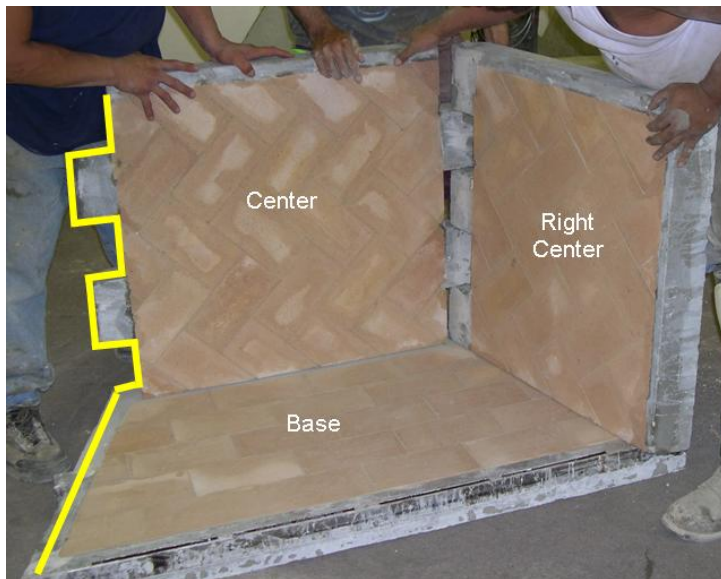


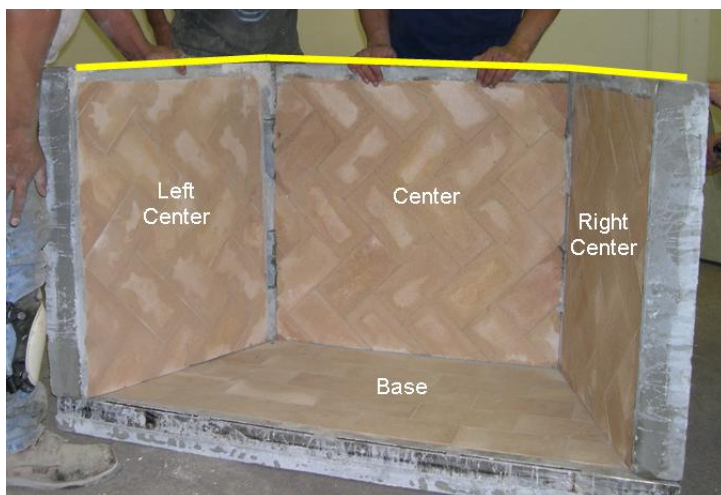
Step 1

Attach center section to base; apply 1/2" thick, x 2" strip of Flue Goo high temp adhesives to all joints.



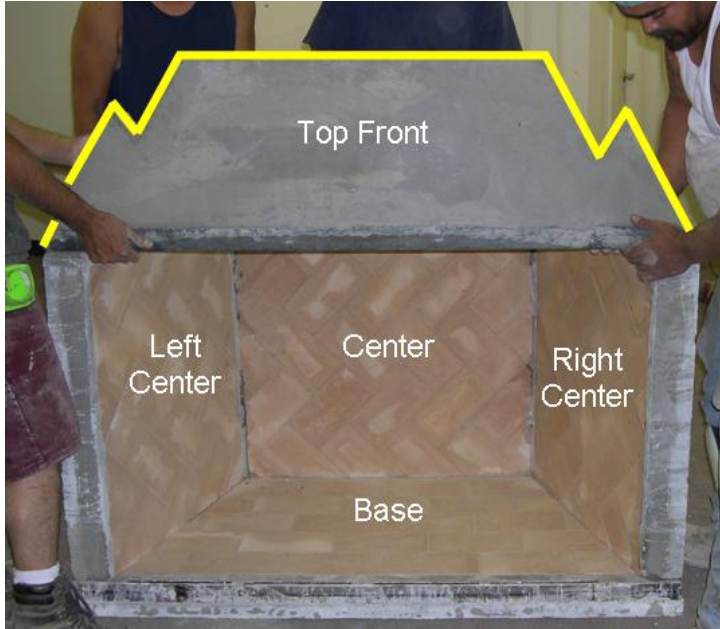
Step 2

Attach Right Center section to base and Center section, apply 1/2"x 2" strip of Flue Goo high temp adhesives to all joints.



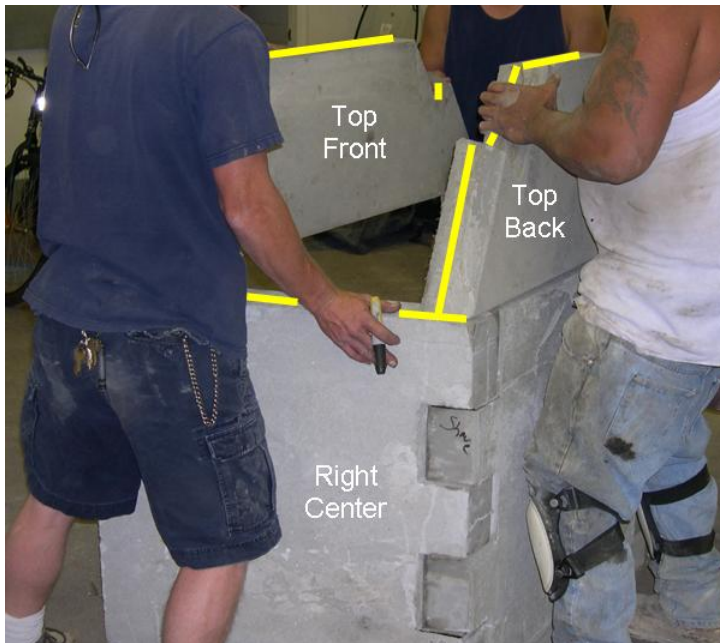
Step 3

Attach Left Center section to base and Center section; apply 1/2" thick x 2" strip of Flue Goo high temp adhesives to all joints.



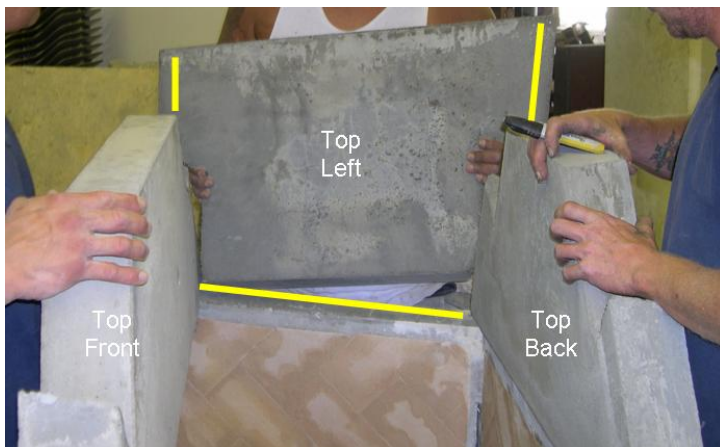
Step 4

Attach Top Front, to sides and center apply 1/2" x 2" strip of Flue Goo high temp adhesives to all joints.



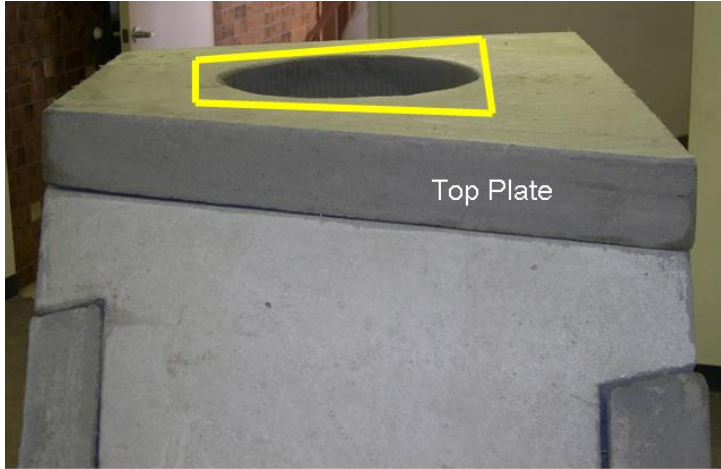
Step 5

Attach Top Back, to sides and center apply 1/2" x 2" strip of Flue Goo high temp adhesives.



Step 6 & 7

Attach Top Left and Top Right, to bottom sections apply 1/2", x 2" strip of Flue Goo high temp adhesives.



Step 8

Attach Top Plate, to Top sections apply 1/2" thick, x 2" strip of Flue Goo high temp adhesives.



Step 9

Attach Damper to Top Plate, w/ 1/2" x 2" strip of Flue Goo high temp adhesives. Secure Damper to top plate with 4 (four), #14 2" Lag bolts.

Note: Heat shield toward front of firebox.

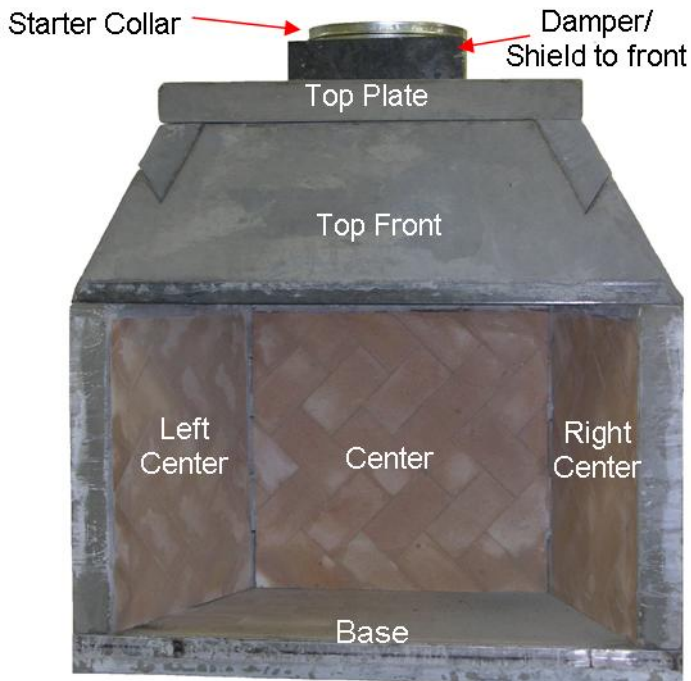


Step 10

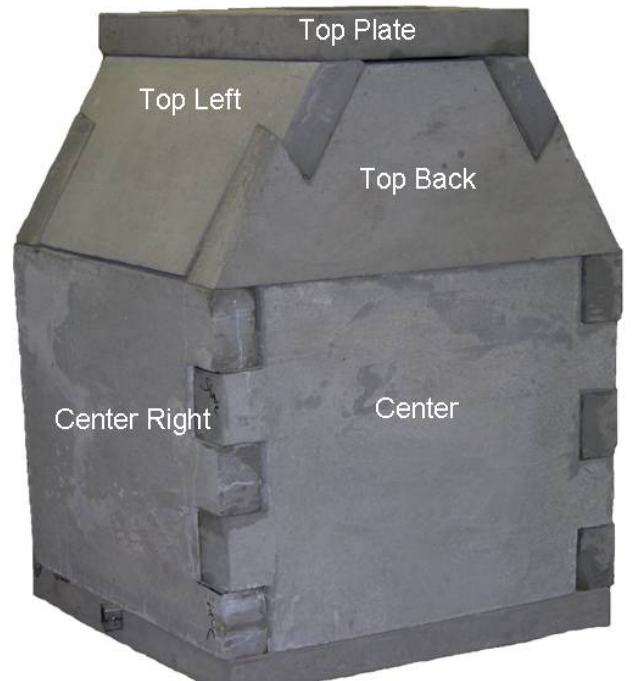
Attach Starter Collar to Damper. Secure to damper with 4 (four), #8 3/4" self-tapping screws. Remove excess Flue Goo.



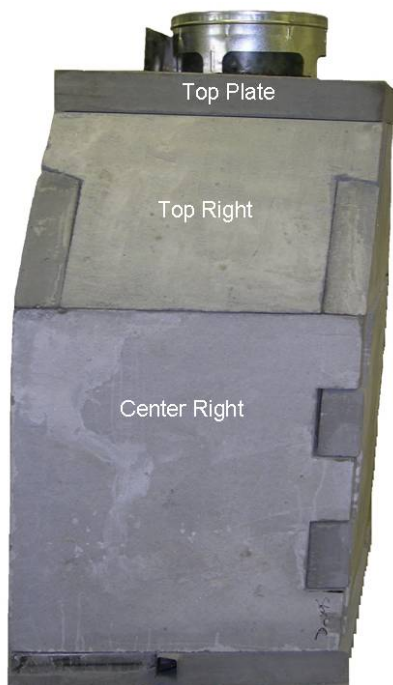
Finished Front View



Finished Back View



Finished Side View



Rear Safety Shield

Must be attached

